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LAMBERTS

LONDON

Vault Collection Brochure

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Our Direction

At Lamberts London, our metal plating services supply the ultimate finishing touch to enhance your belongings.

In contrast to other coating types, this noble art bonds real metal onto components, bestowing them with an authentic grandeur that cannot be matched or imitated. When used in an application for a high-quality environment, it creates an ambiance of wealth and elegance.

Electroplating is steeped in tradition and has been refined to perfection over the past 200 years. Favoured by royalty and connoisseurs of splendour and opulence, it radiates high society allure.

In a craft reminiscent to Gold and Silversmiths, Lamberts London works with an array of precious and non-precious metals, including genuine Gold and Silver to forge your perfect vision. This investment in our process enriches both the value of your goods and the ownership experience.

By choosing Lamberts London, you are choosing an investment in luxury,

Jamie Lambert Chief Executive Officer (CEO)



Our Values

Lamberts London prides itself on providing a first-class service based on our key values of: Customer Experience, a high-Quality product and On Time Delivery.

The company also seeks to remain at the forefront of our industry through continuous improvement and safeguarding our future by committing to environmentally friendly practices (reducing our carbon footprint and embracing renewable energy), whilst implementing the best Occupational Health and Safety practices to ensure the safest possible environment for our employees.

WATFORD'S MR. GOLDFINGER— HE TURNED BRASS INTO GOLD!



Our Story

Award winning company Lamberts London are world-renowned specialists in decorative metal plating. The expertise of our accomplished team provides the ultimate finishing touch for manufacturers, completion centres and interior designers. Since Frank Henry Lambert established the company in 1969, Lamberts London has remained a proud family-run business, creating an outstanding reputation on the strengths of its vast experience, unsurpassed plating knowledge, exceptional workmanship and distinguished service.



a young Lambert.

He turned b JEWEL designer who

got his first orders by convassing dealers with bruss samples, flies off to New York tomorrow (Saturday), the youngest. company director to Trade Centre.

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Born and raised in Watford, Hertfordshire, London, Frank Lambert started out as an apprentice at esteemed Jewellery maker Roy C. King Limited and regularly travelled between Watford and Hatton Garden, learning his craft and working with precious metals. After graduating, Frank set up his own company, manufacturing watches and jewellery.

As the business grew, he made the decision to specialise in decorative metal plating. Since then, the company has grown into a respected leader in the metal plating industry.







Sectors

From the luxury exclusivity of a cloudless sky, to the peaceful elegance of a sprawling ocean. From the simple pleasure of an open road, to the nostalgic comfort of returning home. Lamberts London provides the exculsite touch no matter where you are.

Lamberts London is synonymous with luxury decorative metal plated coatings across a number of sectors, including aerospace, automotive, interior design, super yacht and sports, in addition to critical plated coatings for oil, gas and electrical applications. Whether at home or on your travels, we bring luxury to you.



Aerospace

Lamberts London works with many of the world's largest airlines, alongside private jets and helicopters to help create a truly special flying experience. From Super First-class suites to Business class, and from the largest monuments to the smallest buttons and trim work, Lamberts London can meet your requirements.



Automotive

Lamberts London works in the prestige automotive sector, with a number of high-end car manufacturers. From limited-run special editions, to bespoke one-offs, and from interior trim to exterior metalwork, Lamberts London provides the exquisite touch to make your car stand out.



Super Yacht

Lamberts London work with various yacht builders and designers to help create the truly opulent ambiance that the craft demands. From external decorative trim work resistant to the harsh ocean environment, to cabin adornments inspiring an air of wealth and refinement, Lamberts London can match your vision.



Interior Design

Lamberts London works with an array of top interior design companies to help bring the luxury experience to your own home. From trims for elite furniture companies to fixtures and fittings for designers, Lamberts London provide our metal plated coating for every room in the house.



Technical

Lamberts London can also provide metal plated coatings for technical functions, emphasising a coating's unique properties. Due to its excellent conductive properties, Lamberts regularly gold plate critical components for motorsport, oil, gas and electrical applications and even for satellite launch. Lamberts also produce Mediplate® coatings for medical applications, with Silver and Copper both demonstrating strong antimicrobial abilities.



Finishes

Specialising in a plethora of luxury finishes in gold, silver, rhodium, chrome, nickel, copper, and antique plating for any applications, ensuring the perfect finish to complement any design.



Vault Collection Plaques

If you require examples of any of our Vault Collection Plaque finishes, these can be purchased directly from our online store at www.lambertslondon.com or by contacting us, via samples@lambertslondon.com or +44 (0) 1923 229 444.

If you require a variation of one of our finishes, Lamberts London are able to make alterations to suit your ideal colour. Lamberts London also have the ability to custom match any finish or sample that you require. From either a sample, finished part or plating code number and description, Lamberts London can use its own processes to find the closest match to your desired finish.

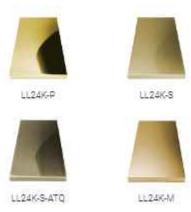


Decoplate® 24K (3N) Hard Gold

Gold is universally known as an enduring symbol of achievement, power, and prosperity. A rich amber, it is evocative of opulence and luxury, and 24 Karat is gold in its purest form.

> Decoplate® 24K (3N) Hard Gold can create effortless sophistication and glamor in even its most subtle usage.

A highly versatile colour, it can offer neutral complements to create warm, welcoming colour schemes with deep reds and verdant greens or offer lavish accents to blacks, blues and purple hues. It is especially complementary to interiors featuring dark woods.



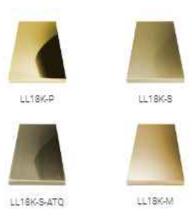




Decoplate® 18K (2N) Gold

A paler shade than 24k gold, Decoplate® 18K (2N) gold offers a more durable experience, making it the perfect alternative for any high-traffic applications. Often used in the jewellery industry, its rich luxurious colour provides quintessential extravagance.

> A medium yellow hue, it adds a warm lustre to coffee colours and medium/ dark woods such as mahogany.



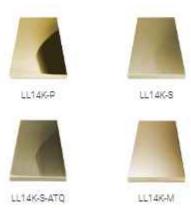




Decoplate® 14K (1N) Gold

Decoplate® 14K (1N) gold offers an understated elegance, with a softer hue than both 24K and 18K gold. A paler shade of yellow, its distinctive tone separates it amongst other yellow golds, for a finish that targets subtlety and nuance over extravagance. This ambiance provides a modern appeal, whilst still radiating wealth and luxury.

14 Karat Gold's neutral tone reflects well with bold colours, helping to create a regal atmosphere when paired with maroons, Royal blues and forest greens. It is especially complementary to earthy interiors with brown leathers and natural woods and provides warmth in contemporary monochrome spaces.







Decoplate® Almond Gold

The palest shade of gold, with gentle pink, grey hues, Decoplate® Almond Gold provides an earthy ambiance. A neutral colour, it is ideally suited to warm environments and natural elements, providing an excellent accent to woods such as Beech. With understated tones, it creates a calm and delicate environment, quietly exuding the essence of tranquil luxury.







Decoplate® Champagne (1N) Gold

Evoking the crisp refreshment of champagne on a summer's day, Decoplate® Champagne (1N) Gold provides a subtle elegance. Both modern and yet timeless, it is a neutral shade that accompanies any vibrant colour to create a sophisticated appearance. It complements pale greens, olives, taupes, ivories and adds a sharp contrast to walnut and other dark woods.







Decoplate® Rose Gold

With a unique red-pink hue, Decoplate® Rose Gold forms the perfect balance between the modernity of white gold and the timelessness of yellow gold. A subtle shade, its refined appearance exudes a calming style. With a soft tone, it is the definition of unrestrained elegance and luxury.

Rose Gold complements muted shades such as teals and gentle greys, whilst combining to create a warm and inviting appearance when paired with earth-toned interiors; beautifully setting off cherry and teak woods.



LLROS-P



LLR09-8



LLROS-M





Decoplate® Mocha Gold®

Decoplate® Mocha Gold® is a rich classic colour that gives a warm earthy impression. Arising from nature, it blends seamlessly with the modernity of urban life, to create a sense of welcome and comfort. A distinctive precious metal that brings spaces to life for those looking to Illuminate their world with pure class. When Mocha Gold® is combined with light oatmeal, copper, and toasted brown interiors, they form an attractive combination.

This unique colour was exclusively introduced by Lamberts London in 2021, to celebrate the re-branding of the company. Lamberts London created and developed the exquisite colour as a blend of Gold, Ruthenium (a relative of Platinum) and Copper to create a deep chocolate golden hue, like nothing else.



LLM00-P



LLMCC-S



LLMOC-M





Decoplate® Rhodium

A dazzlingly white metal, Decoplate® Bright Rhodium possesses a powerful lustre. Similar in tone to silver, it emits a greater vibrancy in its reflective intensity and is widely considered to be the rarest and most valuable of all the precious metals, making it the epitome of luxurious extravagance. With its bold striking aesthetic, it is able to elevate the beauty of even gold, whilst enhancing the brilliance of diamonds, to create a perfect choice for jewellery pieces:

A hard metal, Rhodium possesses excellent wear characteristics and durability with strong corrosion resistance. When coupled with darker shades, it creates a stunning vision that allures poise, exuding grace and elegance.



LLRHO-P



LLRHO-S

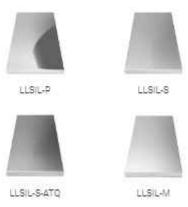




Decoplate® Bright Silver

With a brilliant-white lustre, Decoplate® Bright Silver is a powerful hue like no other. A precious metal, its sophistication, as a colour of royalty, radiates elegance and craftmanship, with an allure of wealth and glamour. Eternal, as an emblem of grace throughout the ages, it also represents a futuristic dynamism. Its sleek and stylish appearance and high reflectivity, emanate high-tech modernity. Known widely for its uses in jewellery, it is a highly versatile finish.

As a cool, neutral shade, Silver is an ideal partner, illuminating and reflecting the intensity of the colours around it. Offering medicinal properties, it exudes an air of scothing calmness, and is highly complementary to pastel hues such as light blues and purples. It also creates exquisite contrasts with Jewel tones like emerald, sea greens or turquoises.







Decoplate® Bright Chrome

A silver metal with blue undertones, Decoplate® Bright Chrome provides a sleek sophistication.

Imbued with timeless quality, it complements both vintage and modern environments. Its lustrous, highly reflective surface creates a mirror-like quality that brightens up any space.

Widely used in the automotive industry to create a luxury aesthetic, it is also very popular for contemporary interiors, especially kitchen and bathroom fixtures and fittings. Its strength and corrosion resistance make it a perfect finish for any environment.



LLCHR-P

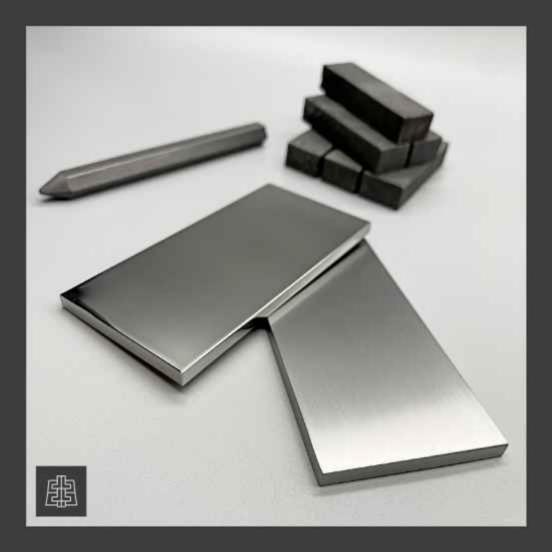


LLCHR-S



LECHR-M.





Decoplate® Graphite Chrome

A classic colour, Decoplate® Graphite Chrome is striking in its character and strength.

A neutral, soothing hue, it provides a minimalist elegance to art-deco style interiors,
offering the perfect balance between extravagance and functionality.

A colour full of nuance and sophistication; it pairs especially well with Silver, Gold or Rose Gold themes. Lighter than our Decoplate® Jet Chrome Series it offers a quieter choice for warmer hues. Counterpointing bright pastel shades such as indigo, emerald and fuchsia; it also enlightens softer colours and natural woods for a luxurious combination.



LLGCHR-P



LLGCHR-8





Decoplate® Jet Chrome

A rich, powerful shade of black, with grey/brown undertones, Decoplate® Jet Chrome epitomises luxury. Both classic and timeless, it offers an understated elegance. Effortlessly combining the metallic lustre of Chrome, with the natural intensity of Jet stone, it radiates an air of sophistication.

Popular in interior design, and the prestige automotive industry, Decoplate® Jet Chrome provides a warmer alternative to Bright Chrome, for a striking, yet durable finish that does not require to be lacquered.

Particularly complementary to metallic elements, Jet Chrome creates a luxurious feel when paired with golden hues or a chic ambiance alongside silver accents. It exudes clean, crisp refinement within a high contrast monochrome environment whilst providing a balance beside warm natural elements and wood for a tactile, contemporary look.



LLUCHR-P



LLJOHR-S



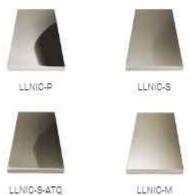


Decoplate® Nickel

A silver-white metal with golden yellow undertones, Decoplate® Nickel is a highly versatile finish. A radiant, metallic element, it provides a natural soft, rich alternative to Chrome. Whilst imbuing any space with a warming ambiance, its vintage appearance creates the archetypal classic, luxury aesthetic.

A popular choice for interior fixtures and fittings, it combines well with warm neutral tones, such as ivory, beige and taupes or pale woods such as American Ash for an elegant modern style. Nickel can also radiate a peaceful serenity when paired with blues, greens, lavenders and purples.

Lamberts London utilises one of two different Nickel deposits to provide you with your perfect finish: • Decoplate® Bright Nickel • Decoplate® Dull Nickel.







Decoplate® Black Nickel

With a striking deep ebony hue, Decoplate® Black Nickel exudes style and sophistication, Its rich, lustrous texture imbues natural elegance to any space. As an enduring shade, Black Nickel grants an ageless beauty for an aspect that remains relevant no matter the period.

A highly versatile tone, it provides excellent contrast to almost any colour, it is the height of contemporary modernity when paired with white, grey, or earthy tones; whilst creating a welcoming and inviting complement with mustard, orange or cocoa accents.



LLBNiC-P



LLBNIC-S



LLBNIC-M





Decoplate® Bright Copper

A radiant red-pink metal, Decoplate® Bright Copper exudes a warming aesthetic.

A gentler choice than traditional Gold or Silver, it provides an understated glamour, for a comforting visual. Enshrined in nature, its versatility pairs well with other elemental hues.

Popular in interior design, Copper is the perfect accent colour for any space. It evokes a rustic natural atmosphere when combined with dark warm-woods, whilst complementing bold blues, greens and reds for a chic subtlety. It brings heat to muted tones such as pastels and greys, whilst brightening browns and terracotta shades for a sophisticated timelessness.



LLCOP-P



LLCOP-S



LLOOP-S-ATO





Metal Finishing

Preparation is the key to perfect decorative plating. Here at Lamberts London, we have a team of highly skilled Metal Finishing Technicians to ensure the finest preparation. At its best, luxury metal finishing is an art form and provides the flawless detail for your plated product.

Our Finishing department allows us to provide exquisite Polished, Satin brushed and Antiqued finishes, along with bead blasted Matt finishes, to guarantee the perfect touch no matter your need.



Linishing/Lapping

The first step in our surface preparation to remove machining marks, dents, substrate impurities/porosity or rough casting surfaces. Through a variety of different techniques, our experienced craftsmen transform the substrate surface. This includes grinding, orbital sanding and spindle or belt sanding and lapping with an abrasive lapping wheel.

Metal Polishing

Once fully prepared, different compounds are used on spindle mops to gradually bring the metal to a sharp lustre. Our skilled Metal Finishers can polish any Item no matter the complexity or shape. The final stage is a special rouge compound, producing the highest quality mirror finish.





Satining

A hand applied process for a truly bespoke look, to create an even consistent grain effect onto metal after polishing. By applying different grades of coarseness, luxury contemporary brush finishes, or antique finishes can be created.

Bead Blasting

Using different abrasive media, in a specially designed area, our technicians create a textured effect for attractive Matt finishes. It can also be used in the preparation stage to remove surface contaminants.





Metal Plating

At Lamberts London we have an outstanding reputation built on the strengths of our vast experience, unsurpassed plating knowledge, exceptional workmanship and distinguished service. Specialising in many variations of Gold, Silver, Rhodium, Chrome, Nickel, and Copper, we have the perfect finish to suit your desire.



Plating Amenities

A state-of-the-art facility, accommodating numerous tanks of varying sizes, for ultrasonic degreasing, electrolytic cleaning, activating, dipping, and metal plating.

Boasting plating tanks up to 10ft long, with 8/10ft long dedicated cleaning and degreasing facilities, Lamberts London can accommodate the largest components. With the widest selection of precious metal plating tanks, and an array of spare tanks, for items of unusual dimensions, Lamberts are ready to meet our customer's needs.



Rack Plating

A manual process ensuring that all customers benefit from the vast experience of our skilled Metal Plating Technicians. Parts are carefully wired onto a frame or rack and then follow the plating process lines, going through a variety of pre-treatment cleaners to the plating tank. This rack suspends parts in our plating tanks and allows the electrical current to flow to all articles during the process.

Custom designed rack-jigs ensure that items are not damaged, and a quality product is produced every time.

Barrel Plating

Predominantly used for bulk processing of smaller components, these are placed into a rotating container for plating. Ideal for screws, nuts, pins, etc

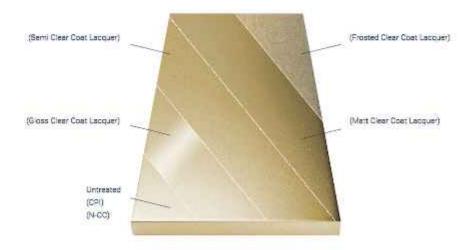


Surface Protection

From clear coat lacquers to protective waxes, Lamberts London offers a multitude of coatings to protect your finish/investment and ensure it stays looking its best for longer.

Each type of surface protection provides a different benefit to the surface.

An additional option of a topcoat process can be applied to help protect the surface from either finger-print marks, perspiration, minor abrasion marks, oxidising, mineral deposits and/ or corrosion.



Lacquer

Lamberts London offer a variety of lacquer coatings to protect your product's surface. We offer both single pack and two pack lacquers, each with slightly differing properties but all offering good hardness, chemical and finger-printing resistance.

These can be chosen in the following:

Gloss Clear Coat Lacquer G-CC/460-16

A highly transparent, reflective, almost wet-looking appearance. Slightly darkens the colour of the final finish.

Semi Clear Coat Lacquer S-CC/460-16

A slightly cloudy/ foggy finish. Slightly reflective yet semi-opaque and slightly lightens the colour of the final finish.

Matt Clear Coat Lacquer M-CC/460-16

A dim, frosty, unreflective finish. Largest degree of lightening and clouding in the colour of the final finish that is on offer.

Frosted Clear Coat Lacquer F-CC/341-06

A coarse textured finish. Natural in appearance and adds a unique style to surfaces.

We also offer a marine lacquer designed specifically for external components exposed to constant UV and high-salt environments.



Clear Protection Inhibitor

The Clear Protection Inhibitor Series was developed to maintain and extend the life of painted and metallic surfaces. It offers the highest level of corrosion, heat and UV protection, with proven durability in the toughest environments. The product is a high-performance protectant, sealer and corrosion inhibitor designed for both internal and external applications. Offering two different variants for both metal (CPI/M) and painted/lacquered surfaces (CPI/P), they both help protect surfaces to resist against thermal energy, mineral deposits, staining, oxidation, fading and corroding. This is clear and does not affect the colour of the finish.

Clear Coat Wax

An acid free coating which helps preserve the finish while providing a low sheen effect, minimising finger-print marks, minor scratching, and oxidising, Ideal for preserving tamished applications. Designed primarily for decorative applications across a range of sectors.





Quality Systems

Lamberts London is dedicated to ensuring that our processes are fully documented and controlled via our Quality Management System (QMS) and our Quality Control and Testing procedures. We undergo auditing and accreditation by a certified body to ensure these are as robust as possible. This provides reassurance to our customers that the Lamberts London process provides a controlled and consistent process at the forefront of our industry. We are also committed to ensuring the health and safety of our employees and the environmental impact of our business through our accredited Environmental Management System (EMS) and our Occupational Health and Safety Management System (OH&S).

Accreditations

Lamberts London holds the following accreditations:

- BS EN 9100 (Quality Management System Aviation, Space and Defence Organisations)
 BS EN ISO 9001 (Quality Management System)
 - BS EN ISO 14001 (Environmental Management System)
 - BS ISO 45001 (Occupational Health & Safety Management System)



Quality Control and Testing

With our laboratory and a wide variety of testing equipment, we are always seeking to improve our processes and procedures. To guarantee quality control, we provide quality analysis through testing and titration of our plating solutions to ensure that they remain in their optimal working parameters.

To drive continual improvement, our finishes undergo internal testing, carried out to recognised international standards, to ensure that they are at the forefront of what is possible. The following testing can be performed for this purpose:

- Colour Measurement Spectrophotometry (Non-destructive)
 - · Fluid Susceptibility (Destructive)
 - Heat Quench (Destructive)
 - · Scratch Resistance (Destructive)
 - · Salt Spray Corrosion Resistance (Destructive)
 - Adhesion Strength (Destructive)
 - · Solvent Resistance (Destructive)
 - · Rapid Deformation (Destructive)
 - X-Ray Fluorescence (Non-destructive)
 - Lacquer Thickness (Destructive)
 - Sanitiser Resistance (Destructive)

It is highly recommended and general commercial practice for customers to conduct external testing on pre-production samples and articles as part of their Preliminary Design Review (PDR), Critical Design Review (CDR) and First Article Inspection (FAI) stage(s); ensuring conformity to the necessary/ required standards applicable to their application/ programme.



Research and Development

Lamberts London seeks to drive continual improvement, and to always reassure our customers that our finishes are the best possible option for their requirements. To support this aim, we undergo extensive testing, research, and development in a variety of new plating solutions, finishes and finishing techniques.

Our facilities and extensive plating knowledge allow us to suit our customer's needs if a variation is required to any of our finishes – we are able to make alterations to achieve the desired colour or finish. This also allows us to custom match any finish or sample that our customer requires. By analysing a sample or from a plating code and description, Lamberts London can use our own processes to create the closest match.

For more complex requirements, we are even able to work with our suppliers to create our own new plating colours. It is through this research and development, that Lamberts London has created the new Decoplate® Mocha Gold® finish – balancing the amount of Gold, Ruthenium and Copper to create the signature chocolate golden hue.



Environmental Statement

Surface engineering is traditionally seen as a resource heavy process from another era, however, Lamberts London Limited strives to remain at the forefront of the global electroplating industry as a world-renowned leader, always seeking continuous improvement. One of the core principles of the company is protecting the environment and ensuring the health and safety of our employees and customers.

Minimising Exposure to Potential Hazards

The process of electroplating can pose potential hazards if not properly managed. We manage these hazards in several different ways:

Using Clean Chemicals

· Monitoring emissions and water quality

· Treating Effluent

- · Avoiding solvent drying
- · Reclaiming and recycling materials

Improving Sustainability Performance

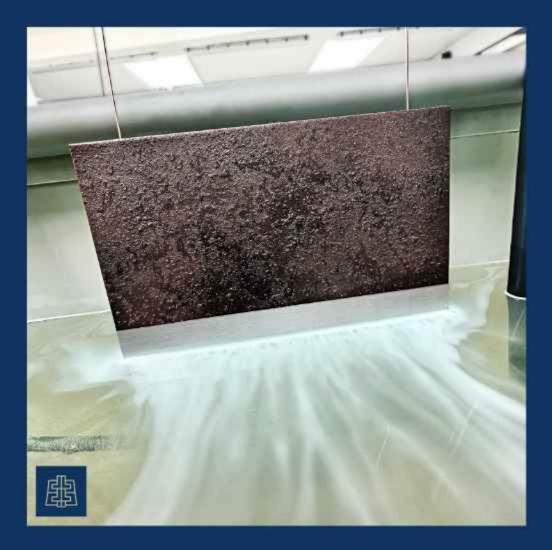
Lamberts London is also dedicated to improving sustainability performance by reducing our consumption of energy and raw materials, and by using renewable energy sources whenever possible:

- Using naturally occurring resources Using clean, renewable energy

· Insulating tanks

- · Using long-term plating solutions
- Monitoring water usage
- · Planning work throughput to ensure tank efficiency

To fully support and underpin these practices, Lamberts London implemented an Environmental Management System, certified to ISO14001. This provides a framework for setting and monitoring environmental objectives, evaluating impact, and encouraging continual improvements.



Stripping & Renovations

Lamberts London Limited offers a comprehensive restoration and repair service for items that have become old, worn or damaged.

Prior to repairs, Lamberts can use specialised processes to strip off any old paints, lacquers, metal plating, rust, and oxidisation, safely without damaging the base metal substrate.

This is an essential stage of the renovation and ensures that the item is best prepared to take a new layer of plating. All objects are subsequently polished and cleaned before pre-treatment is applied.

We offer several different stripping options, including:

Paint Stripping

Nickel Stripping

Lacquer Stripping

Copper Stripping

Gold Stripping

Anodised Stripping

Silver Stripping

· Miscellaneous Stripping

Chrome Stripping

The restoration process can then begin with initial fabrication repair, soldering, welding, debruising, straightening, and reshaping on the base metal substrate.

We have our own on-site engineering workshop with experienced highly skilled craftsman, that use modern and traditional techniques, combined to return items to good condition, removing large or small dents, burrs, and other problems:

Depending on the finish that is required, several stages will then have to take place to achieve the desired result.



Aftercare Maintenance

Alongside surface protection coatings for your finish, a good aftercare maintenance regime will ensure that your goods stay looking their best. Lamberts London offer a specialist selection of aftercare maintenance products to continue defining luxury long after that original electroplating process.

Microsuede Cloth

This cloth is made of 100% high-quality cotton. It is applicable for use on plated and lacquered surfaces. The ultrafine fibres of the cloth help lift and hold surface contaminants without the use of harsh cleaning products or chemicals.





Rouge Microsuede Cloth

This cloth is made of 100% high-quality cotton, impregnated with unique polishing and cleaning agents. Especially suited to polishing precious metals, the cleaning agent ensures that parts retain their distinctive lustre.

It is applicable for use on plated surfaces only, It is not advised for use on lacquered surfaces.



Aftercare Maintenance Kit

For the best results, Lamberts London recommends using a combination of our products to ensure that your parts retain their lustre.

For this reason, Lamberts London offer a full Aftercare Maintenance Kit, consisting of:

x2 Microsuede Cloth
 x2 Rouge Microsuede Cloth
 x1 50ml spray bottle of Deionised Water
 A pair of black Jewellers' gloves



Lamberts London Limited

Telephone Number: +44 (0) 1923 229 444
Email: enquiries@lambertslondon.com

Address: Watford West Works, 85s Hagden Lane, Watford.

Hertfordshire, WD18 7UA, United Kingdom

Company Registration Number (CRN): 00968050 VAT Registration Number (VRN): 196856107