

Company presentation

imeta

imeta

- It was established in 1963.
- It's based in Parma, Italy.
- About 80 Employees.
- Private and independent company.
- 2017 turnover was about EUR 13M



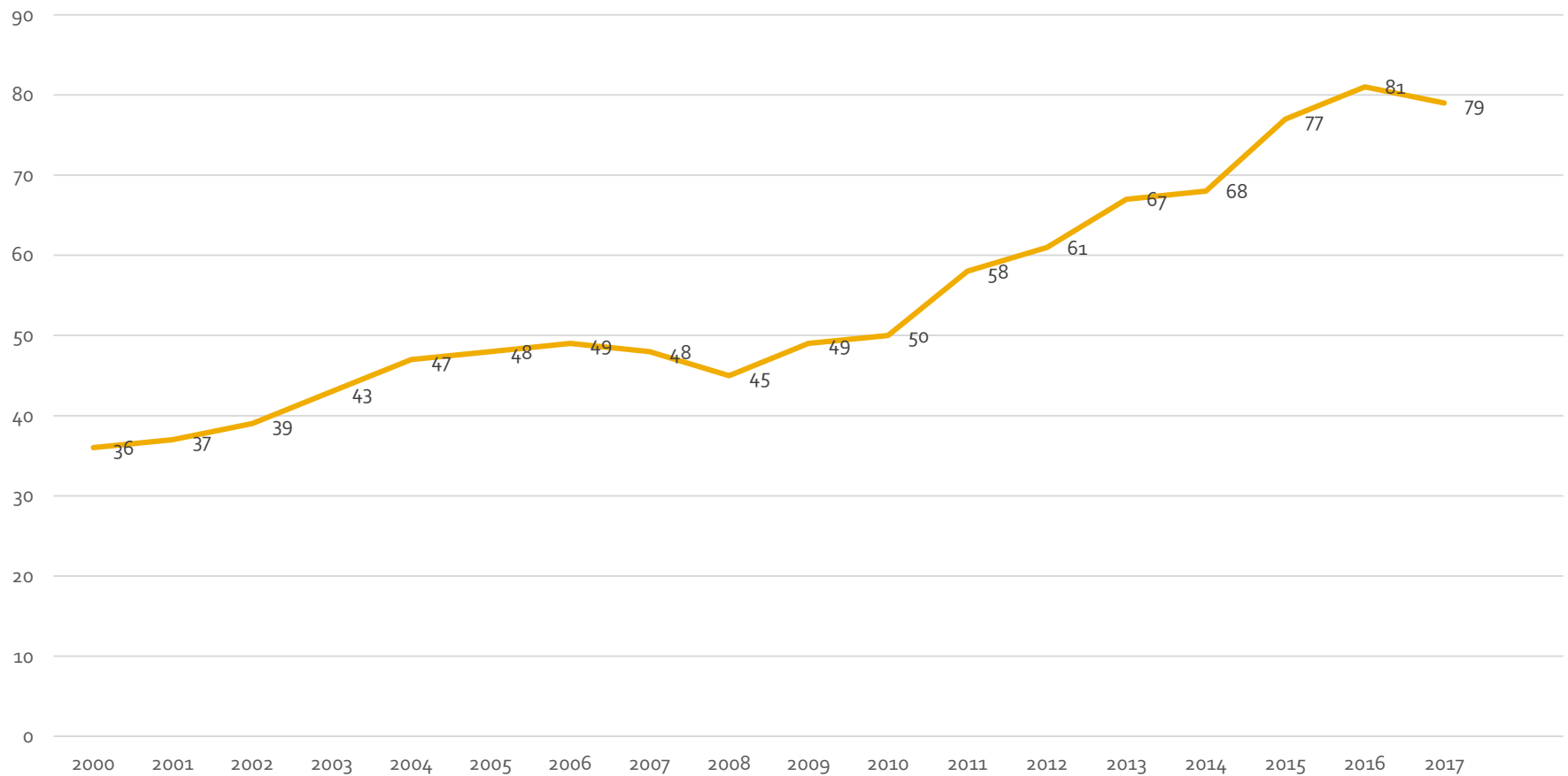
3,700 sqm production facilities

(approx 40,000 square feet)



Employees

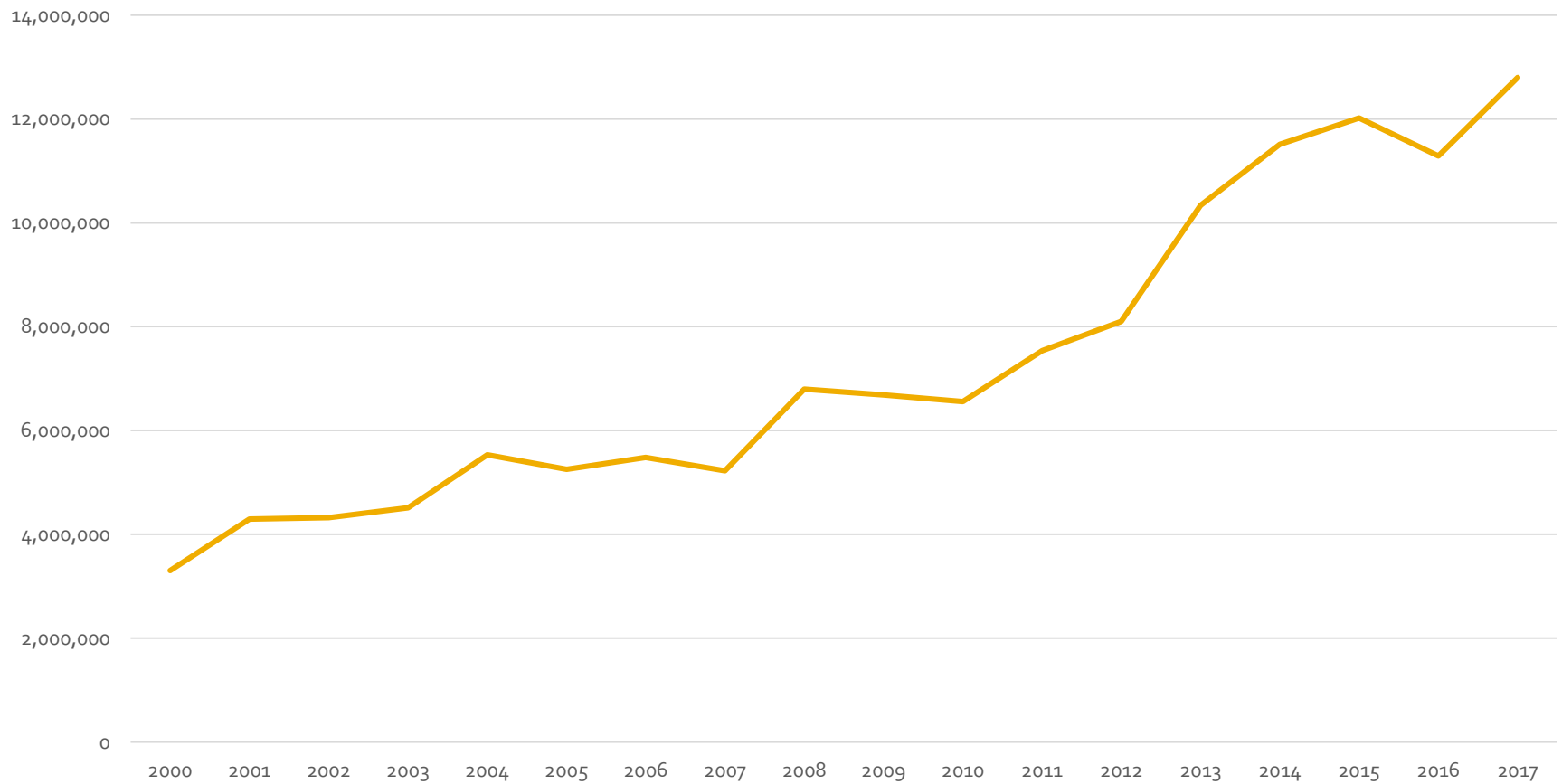
Dipendenti



Turnover

imeta

Fatturato IMETA



ISO 9001 certification



imeta

- Imeta Srl achieved the ISO 9001 quality process certification in March 1999.



DNV BUSINESS ASSURANCE
MANAGEMENT SYSTEM CERTIFICATE

Certificato No. / Certificate No. **111488-2012-AQ-ITA-ACCREDIA**

Si attesta che / This is to certify that

Imeta S.r.l.

Strada Burla, 279/A - 43122 Parma (PR) - Italy

E' conforme ai requisiti della norma per i sistemi di gestione:
has been found to conform to the management system standard:

UNI EN ISO 9001:2008 (ISO 9001:2008)

Questa certificazione è valida per il seguente campo applicativo:
This Certificate is valid for the following product or service ranges:

**Progettazione, produzione e commercializzazione di parti di ricambio e attrezzature per macchine
aggraffatrici. Revisione di macchine aggraffatrici (Settore EA : 18)**

**Design, manufacture and sale of spare parts and equipment for crimping machines. Revision of crimping
machines (Sector EA : 18)**

Data Prima Emissione/Initial Certification Date:
2012-03-09

Il Certificato è valido fino al:
This Certificate is valid until:
2015-03-09

L'audit è stato eseguito sotto la supervisione di:
The audit has been performed under the
supervision of

Stefano Lombardi
Lead Auditor

Luogo e data / Place and date:
Agrate Brianza, (MB) 2012-03-09

Per l'Organismo di Certificazione:
For the Accredited Unit:

Zeno Beltrami
Management Representative



ACCREDITED TO ISO 9001
ACCREDITED TO ISO 9001
ACCREDITED TO ISO 9001

Numero di riferimento per gli audit di certificazione ISO 9001
Reference number for certification audit ISO 9001
Numero di riferimento per gli audit di certificazione ISO 9001
Reference number for certification audit ISO 9001

La validità del presente certificato è subordinata al rispetto delle condizioni contenute nel contratto di Certificazione.

Lack of fulfillment of conditions as set out in the Certification Agreement may render this Certificate invalid.

DETtagliate INFORMAZIONI - CONTACT INFORMATION - Palazzina SIDA - Via dell'Industria 2004 Agrate Brianza (MB) - Italy - Tel. 0362/9095 - WWW.DNVGL.COM

AEO Certification



imeta

- In March 2016 Imeta Srl achieved the full AEO Certification with full rights.
- Thanks to this Certification which decreases the goods inspections during Customs procedures, Imeta can offer short crossing times for direct deliveries to the USA, Switzerland, Japan, Norway and China.

 COMUNITÀ EUROPEA 

Certificato AEO	
IT AEOF 16 1073	
1. Titolare del Certificato AEO IMETA S.R.L. Codice EORI IT01817890344	2. Autorità che rilascia il Certificato Agenzia delle Dogane e dei Monopoli Direzione centrale legislazione e procedure doganali - Ufficio AEO, altre semplificazioni e rapporto con l'utenza.
Il Titolare indicato nel riquadro 1 è un Operatore economico autorizzato Semplificazioni doganali / Sicurezza (AEOF)	
3. Data di validità del certificato 02/03/2016	
 Il Direttore dell'Ufficio Dr. Giovanni Mosca	

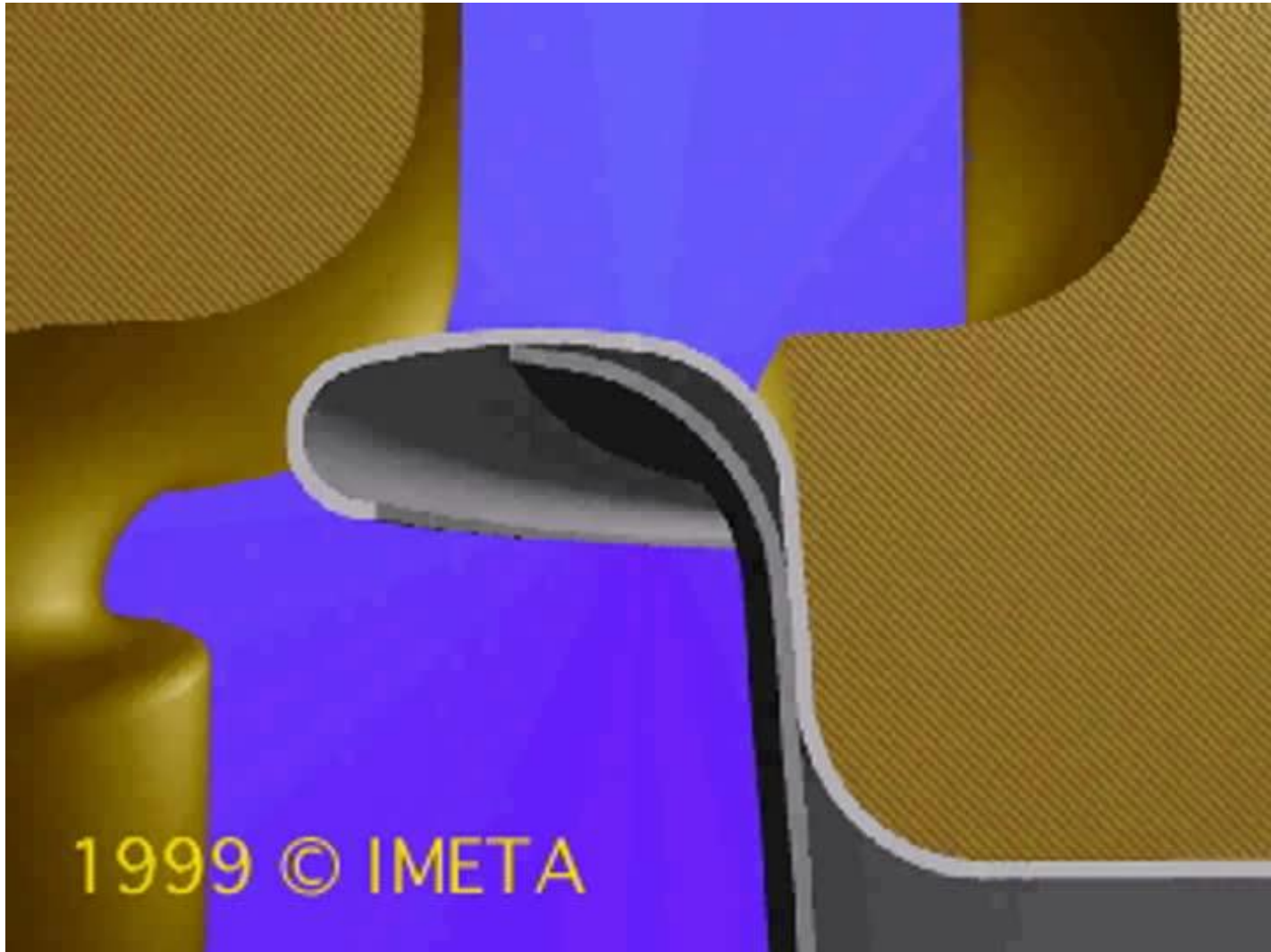
Metal Cans

imeta



Can Seaming

imeta



Current Customers

- All main can-makers such as: Silgan, Ardagh, Crown, BWAY, Ball, Mivisa, Nampack, Sonoco, ...
- All main can fillers, such as Nestlé, Masterfoods, Dole, Del Monte, Kraft-Heinz, Bolton...
- Seamer manufacturer, such as ZACMI, Zilli & Bellini, CFT, Boni, Soudronic, Germann & Frei, ...



Chucks and Rolls:

Different base materials and surface coatings

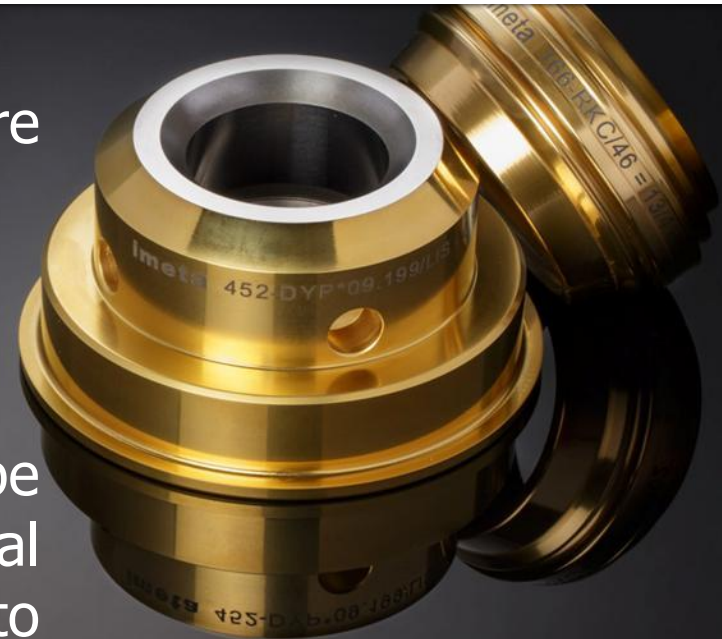
imeta

The **BASE MATERIALS** are divided in two main families:

- For CANNERY
- For CAN-MAKING

Seaming chucks and rolls can be treated with the following special **SURFACE COATINGS** to improve their characteristics:

- Titanium CVD coating
- Titanium PVD coating
- Chrome Plating
- UCAR Plating
- DIAMOND Coating



imeta

Seaming Rolls made of different Materials and Coatings





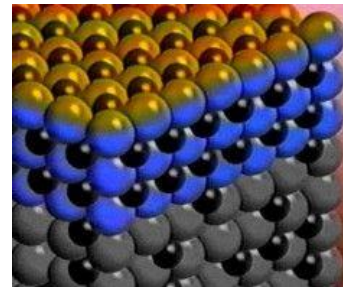
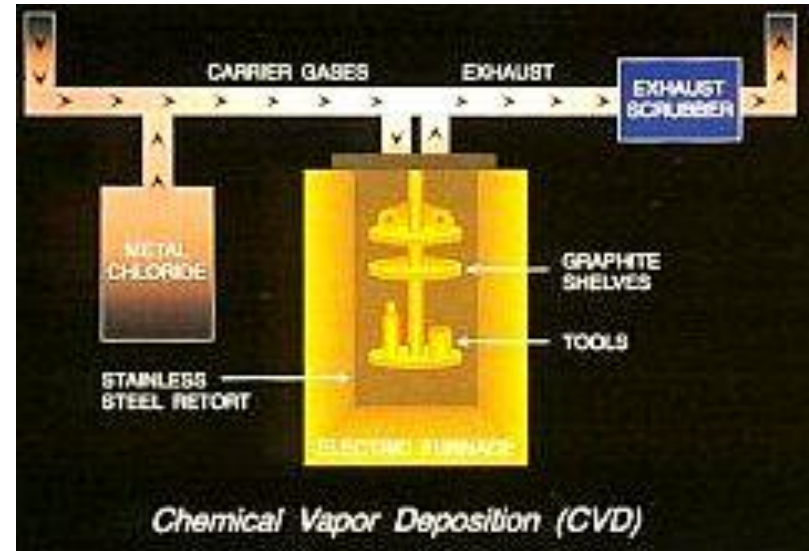
imeta

**Seaming Chucks made of
different Materials and
Coatings**

SURFACE COATING

Titanium CVD Coating

- The process CVD (Chemical Vapour Deposition) produces the steam phase of the compounds to plate through the chemical reactions occurring at a temperature range of 800 / 1000 °C.
- The deposit coloured in golden yellow, is represented by a triple layer TiN-TiC-TiN for a variable total thickness value from 6 to 8 µm having a variable hardness of 2800 / 3200 HV.

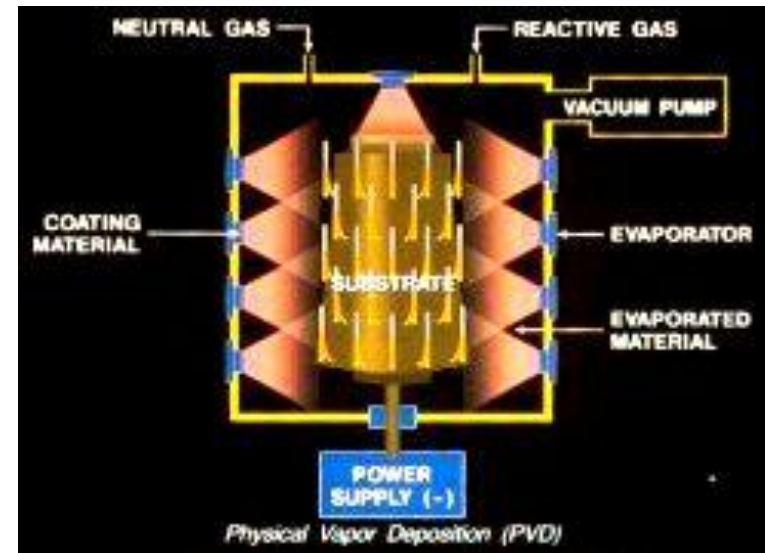


SURFACE COATING

Titanium PVD Coating

imeta

- The PVD coating (Physical Vapour Deposition) acts under temperature conditions within 250-480 °C and is realized through an ionic bombardment of the compounds followed by the deposition phase.
- The golden yellow deposit is formed by a TiN layer with a variable thickness from 5 to 6 µm and has a variable hardness within the range of 2700 - 3000 HV.



High capacity N.C. Grinders

- Manufacture about 20.000 Chucks and Rolls per year.



Huge Stock of Chucks & Rolls

- Thousands semi-finished parts ready on stock for fast delivery.



Production range

CHANGE PARTS FOR ANY SEAMER AND CAN MAKING MACHINES

SPARE PARTS FOR ANY SEAMER AS:

- Gears, Shafts, Bushings, Lifters,
- Bearings, Oil seals, Keys, Cams, ...



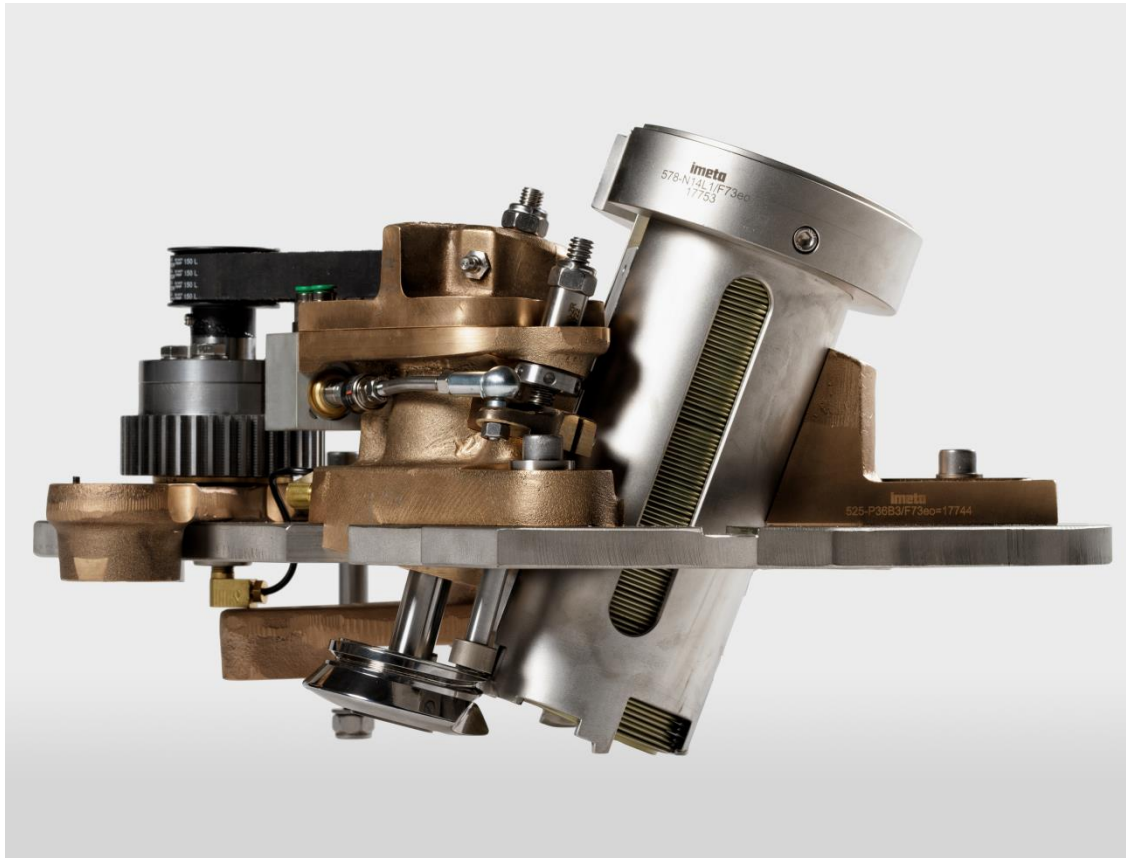
Production range

- **Upgrading Kits for seamers**



Production range

- **Special Cover Feeders** for any seamer and can making machines.



Production range

- **Gear Driven Lifters** for Angelus 60L and other seamers.



Production range

End Making Tools:

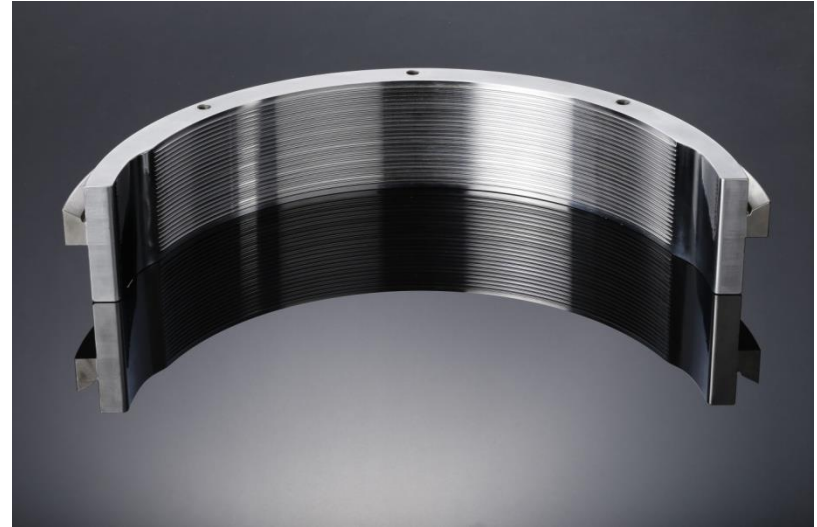
- Curling rings
- Curling sectors
- Die parts
- Complete dies



Production range

Can Making Tools:

- Beading Sectors
- Beading Rollers
- Spin-Flangers
- Die Flangers
- Necking tools



Production range

- Complete set of Change parts for Necker/Flanger/Seamer LANICO BF280, CF380, ...



Production range

- **Change parts and Spare Parts for can fillers**



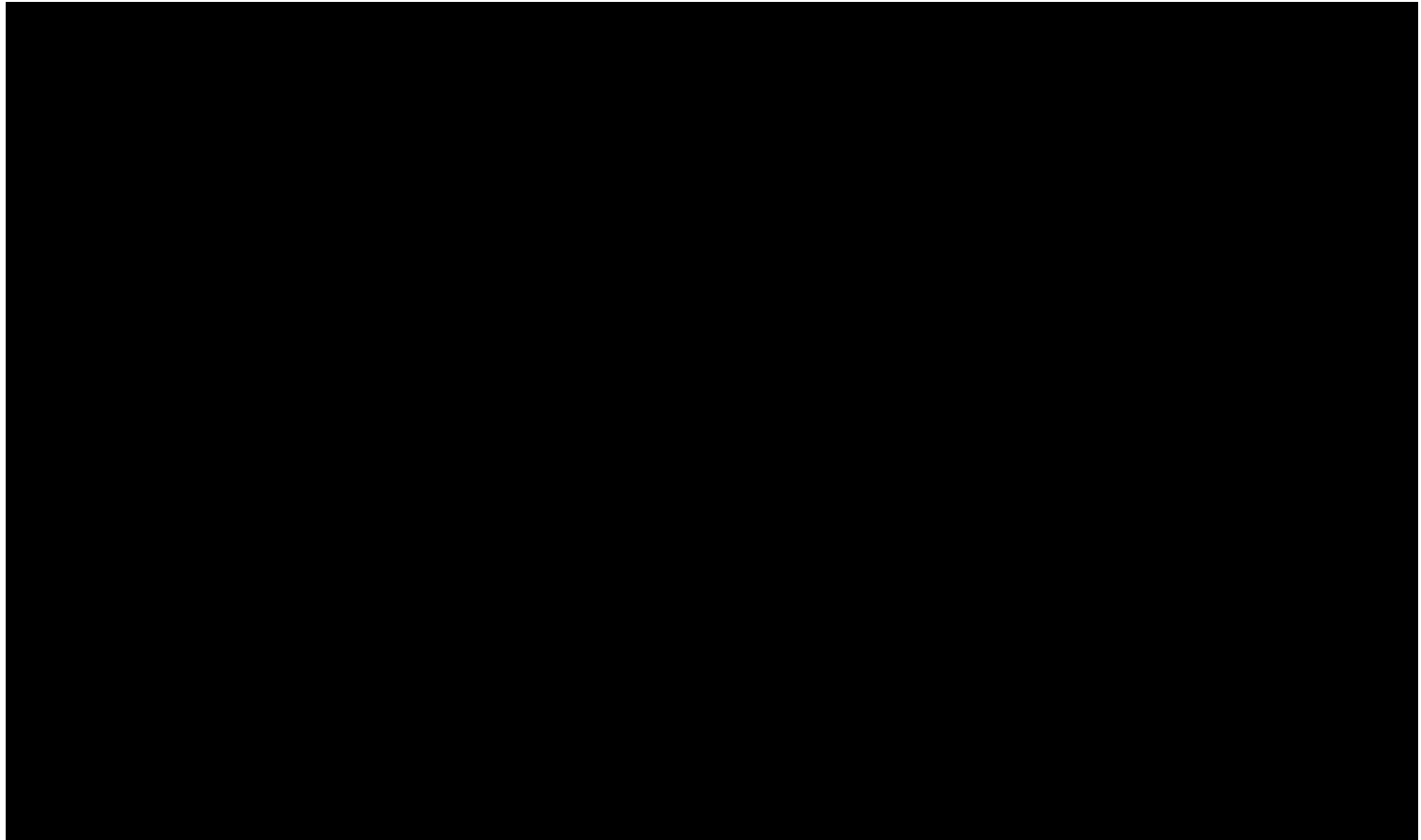
Production range

- **Overhauling, Upgrading and sale of Seamers and Can-Making machines.**



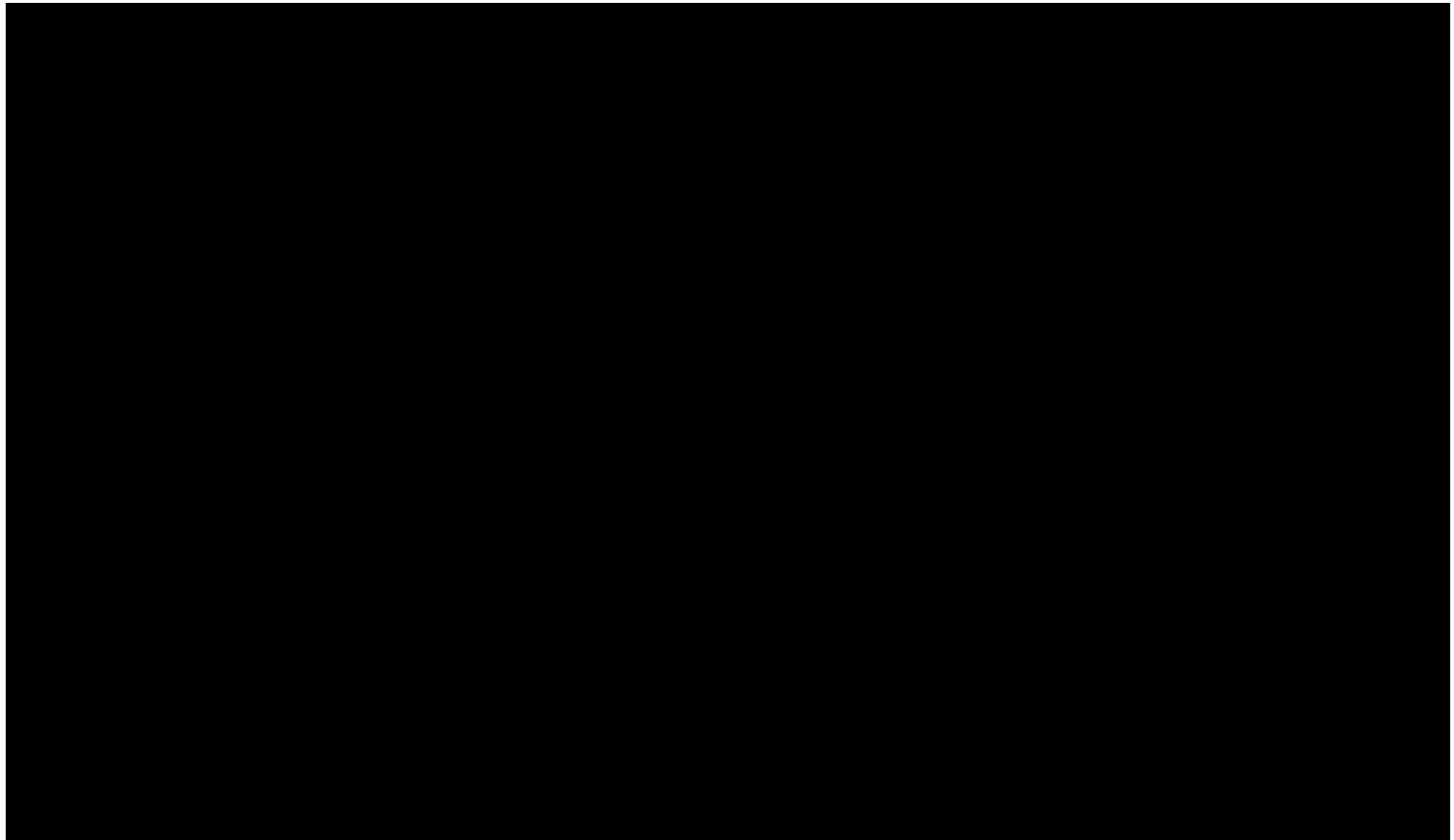
Production range

- **Special projects: Angelus 180S**



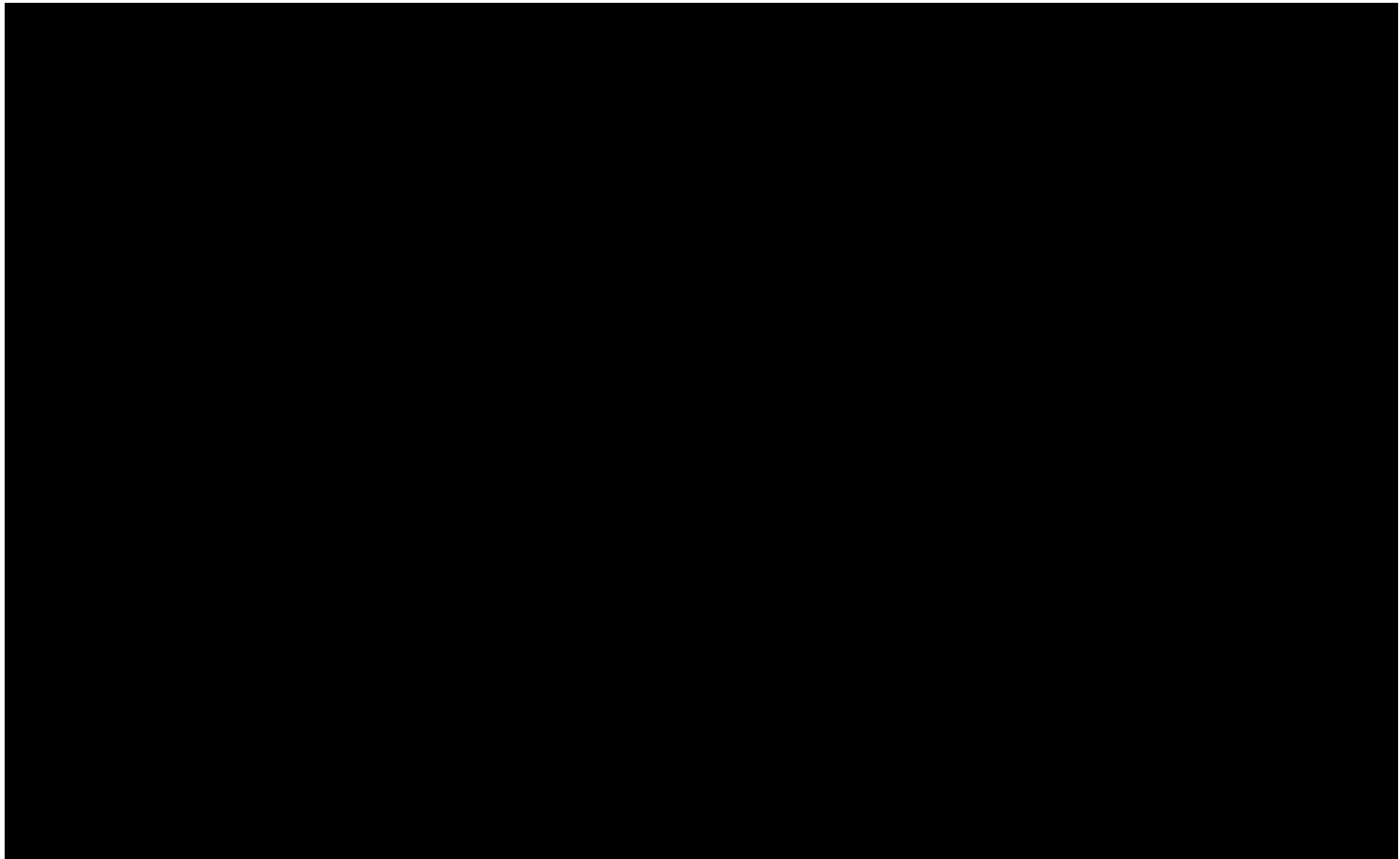
Production range

- **Special projects: Angelus 120L Beverage**



Production range

- **Special projects: Angelus 60L aerosol**



Production range

- **Special projects: Manzini A400 Cannery**



IMETA Aggraffatrice Manzini A400 Cannery

Customer Service

- Skilled service Technicians travelling all around the World.



Seam Training on Classroom



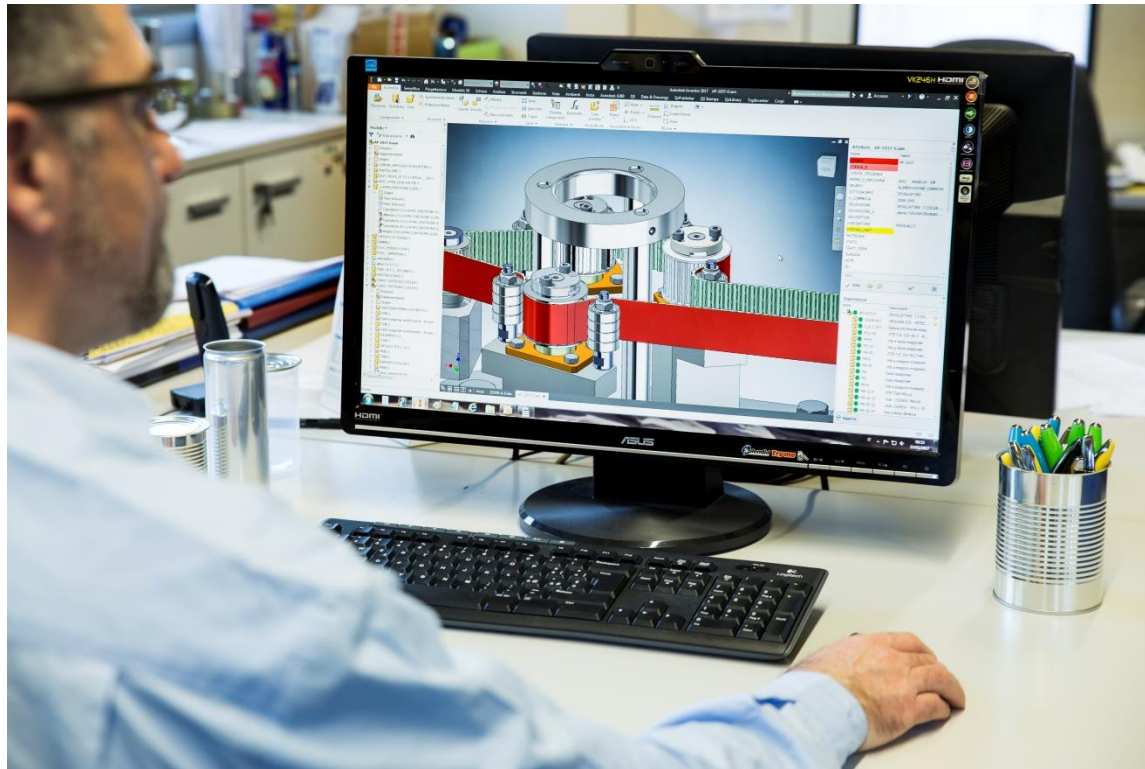
Seam Training on site

- Seam training on customer's seamer



Engineering

- Experienced Engineers, working with Inventor, able to assist customers in any special project.



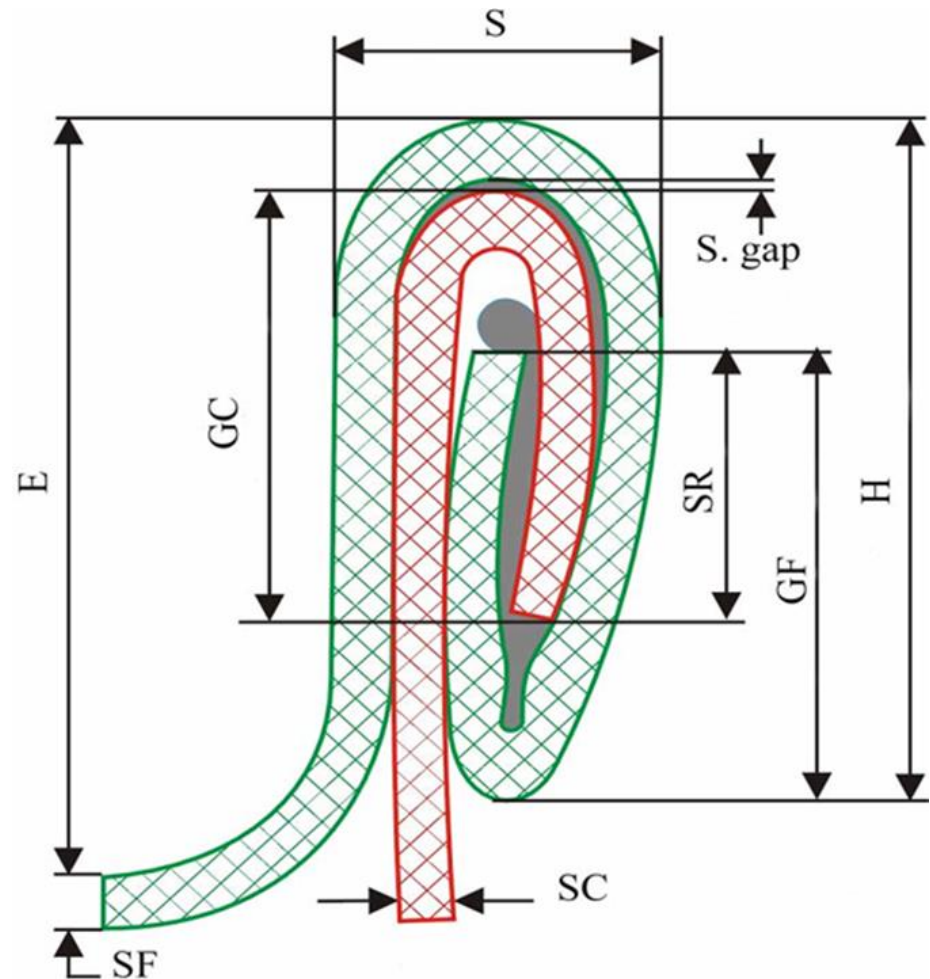
Seam laboratory

- With over 50 years know-how, Imeta can offer to the Customers seaming tests in a specialized laboratory.



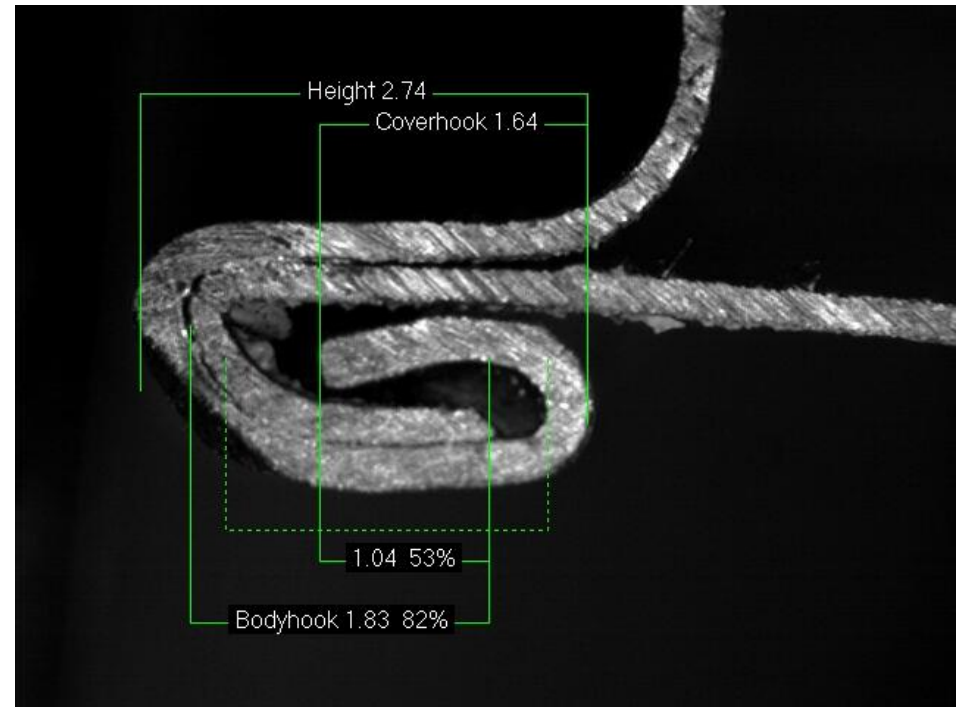
Seam laboratory

- Choice of the best seaming profiles after laboratory analysis and tests performed on cans and lid samples.



Seam laboratory

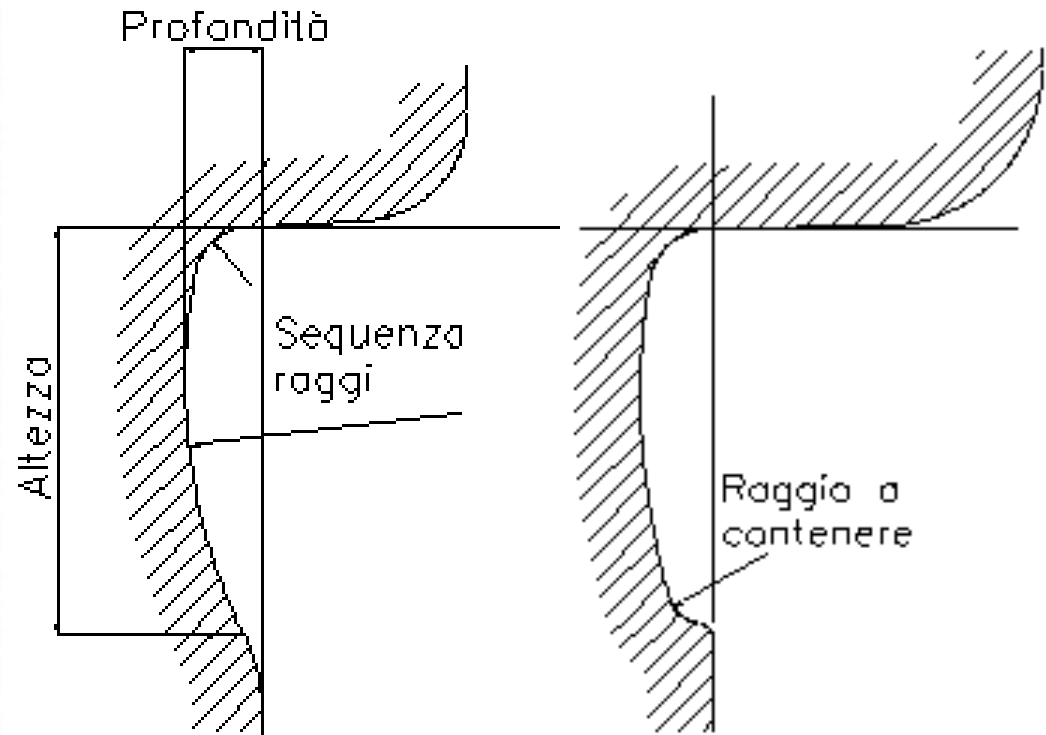
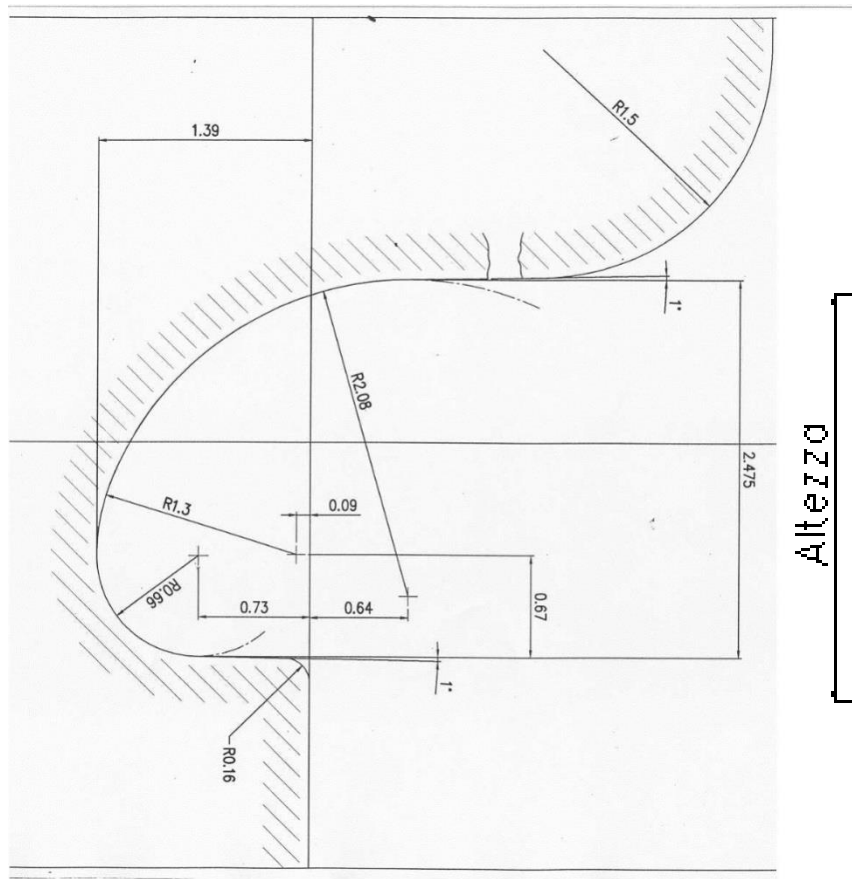
- Analysis on seaming defects.



Height	2.74	Overlap	1.04	Campione n° 3/21
Coverhook	1.64	%Overlap	53%	
Bodyhook	1.83	%Butting	82%	

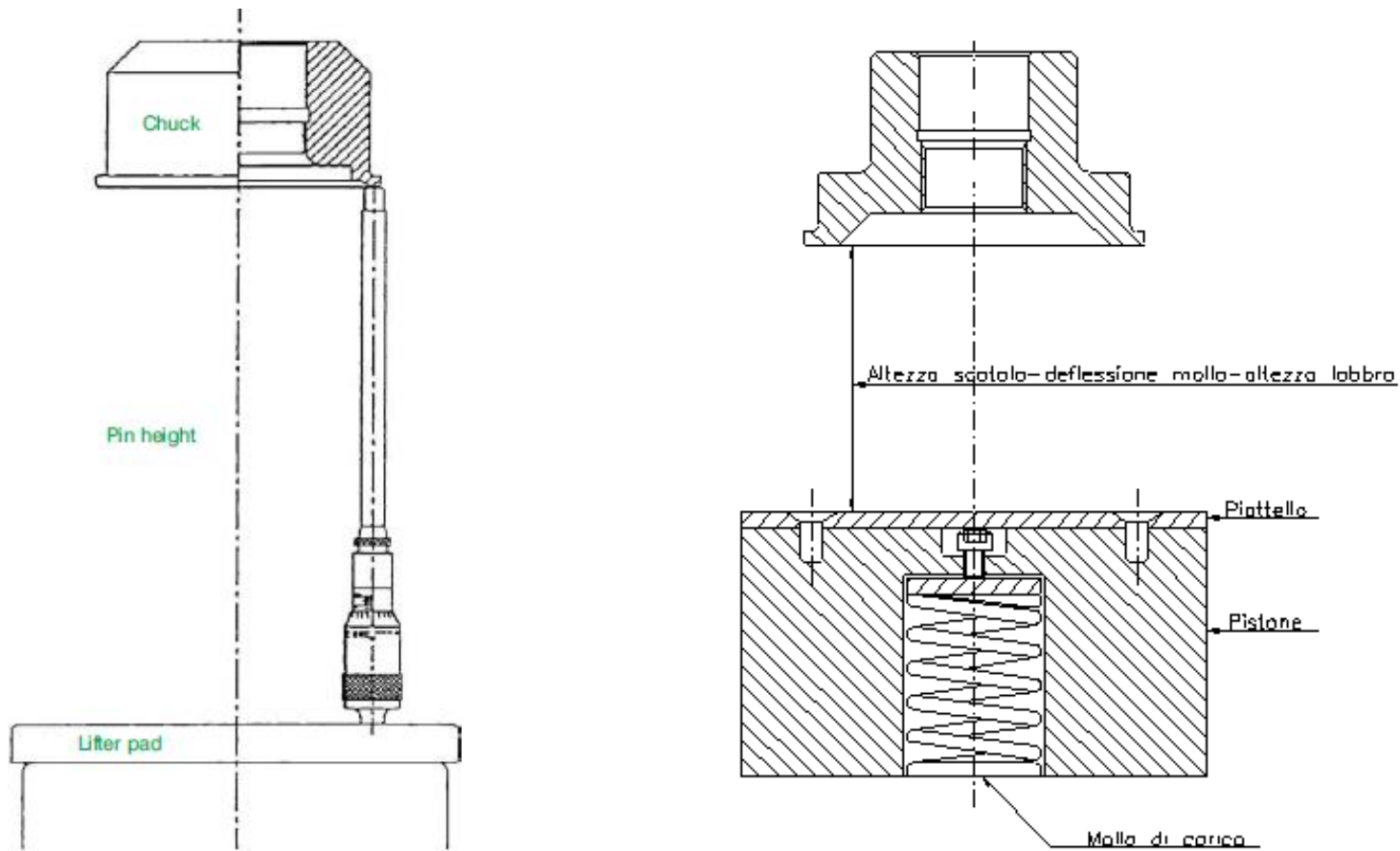
Seam laboratory

- Specials profiles for reduced tickness on tinplate



Seam laboratory

- Recommended settings for better results in seaming.





Imeta Srl

Strada Burla 279A, Parma 43122 Italy

Tel +39 0521 1688811 - Fax +39 0521 1688819

www.imetasrl.com

info@imeta.it