























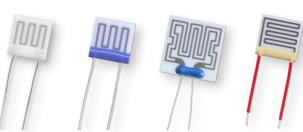
LASER MANUFACTURING

Precise, reliable and cost-efficient: iST micro heaters are tailor-made to your application's needs. Micro heaters are used in devices requiring a small but accurate heat source with precise temperature control, such as optical interactive assistance systems. They are a precision heat source for gas and humidity sensors, biopsy or tissue samples for medical analysis, or used in malignant tumor treatment.

## **Benefits & Characteristics**

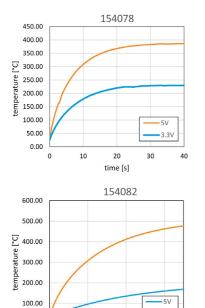
Our micro heaters combine high-precision and long-term stability with a wide temperature range from -50 °C up to +800 °C and feature numerous benefits:

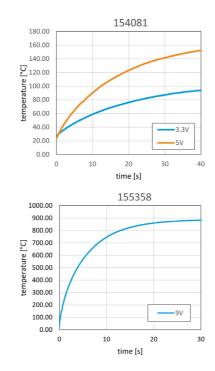
- Fast heat-up curve
- High temperature stability
- Overheating protection
- Targeted heating of tiny spaces
- Tailor-made to fit customer's application



## Thick-Film Micro-Heaters: Standard Elements

iST reference	154078	154081	154082	155358
Resistance at RT in $\Omega$	5.5	12	6.4	5.5
Dimensions (L x W x H) in mm	5 x 5 x 0.63	10 x 10 x 0.63	15 x 15 x 0.63	5 x 5 x 0.63
Active material	Pt	Pt	Pt	Pt
Temperature range in °C	-50 to +400	-50 to +240	-50 to +400	-50 to +850







*iST offers a wide range of sensors* based on different technologies suitable for any application.

## **Standard or customized**

## **Patterning**





## **Special Form Factors**

The possibilities for chip shapes as well as the geometry of heating patterns are endless and can be designed to fit your geometry precisely.

We design the micro heater to fit the application's heating profile offering a wide selection of substrates, from alumina to zirconia.

Whether round, polygons, long and thin or square, the substrates can be cut with precision laser into any two-dimensional shape. Depending on temperature range and assembly process a wide variety of terminals is available.

## **Substrates**

Various substrate materials can be utilized to be compatible with objects to be heated. Thermal conductivity, which influences the heat transfer from heater to object, varies for different substrates. Depending on the requirements the choice of material will be made from the following selection: ceramic alumina, zirconia, sapphire, steel, copper, polyimide, aluminum nitride or silicon wafer. Ceramic substrates, for example, have excellent corrosion resistance and the highest operating temperature range.

## **Development & Technology Partner**

After discussing your requirements, we work with you to create a concept consisting of manufacturing technologies and suitable materials, from substrate to coating to structuring, assembly and packaging.

Our heaters are found in specialty sensor technology as well as high volume medical and automotive applications. Contact us now to design your own micro heater!

# Customized sensor solutions for your application

Benefit from an agile co-creation of a sensor with iST's experts and enable your business to focus on your core competence: Simple adaptions of our sensors to fit your application's needs or the development of a new tailor-made sensor – from early prototyping to series manufacturing.

#### Design

- Conceptioning
- Material selection
- Process technology
- Layout & geometry

#### **Patterning**

- Photolithography
- Screen printing
- Laser trimming
- Dry & wet etching

#### **Packaging**

- Welding
- Bonding
- Soldering
- Hot-melt molding
- Injection molding

#### **Services**

- Electrical testing
- Optical/AOI testing
- ESD testing
- Calibration
- Metrology

#### Connection

- PTFE or PEEK insulated.
- Ag, Ni/Au, Pt wire
- Cu/Ag, Cu/Ni wire
- AWG 34 to 20
- Flat or round wire
- Multistranded cables
- Ultra-thin wires
- Custom lengths
- Bondable, solderable
- Brazeable, weldable
- SMD & FlipChip
- ...and many more

# **CUSTOMIZED SENSOR SOLUTIONS ⊕**/⊕

#### **Substrate**

- Alumina
- Zirconia
- Sapphire
- Steel
- Copper
- Glass
- Polyimide
- Aluminium nitride
- Silicon

#### Metal thin film

- Pt W
- Rh Cr
- Mo
- Alloys Ti Ag
- Ni Au

#### Metal thick film

- Pt
- Au
- Ni/Cr and other alloys

#### Dielectric thin film

- SiO<sub>2</sub>
- Si<sub>3</sub>N<sub>4</sub>
- Ta<sub>2</sub>O<sub>5</sub>
- Polymers

#### Dielectric thick film

- Glass
- Organic polymers

